

Automobile Production in Kentucky 2002 Statistics

WWW.THINKKENTUCKY.COM



2002 F-250 Crew Cab, made in Louisville, KY

- ◆ Kentucky is the 4th largest producer of trucks in the U.S.
- ◆ Kentucky is the 4th largest producer of cars in the U.S.
- ◆ Kentucky ranks 4th in total light vehicle production in the U.S.
- ◆ 10.1 percent of all cars and trucks produced in the U.S. are produced in Kentucky.
- ◆ Kentucky ranks 6th in total light vehicle production in North America.
- ◆ The top-selling truck in the U.S., the Ford F-Series pickup, is manufactured in Louisville, Kentucky. It is also the top-selling light vehicle in the U.S., with 813,701 being sold in 2002.
- ◆ The third best selling light truck, the Ford Explorer, is manufactured in Louisville as well. The number sold in 2002 was 433,847.
- ◆ The top-selling car in the U.S., the Toyota Camry, is manufactured in Georgetown, Kentucky. The number of Camrys sold in 2002 was 434,145.
- ◆ The Kentucky-produced Chevrolet Corvette is the top-selling premium sports car. Year 2002 sales were 32,555.



2002 Toyota Sienna



2002 Ford Explorer



2002 Ford Excursion



2002 Toyota Avalon

- ◆ The Toyota Sienna, manufactured in Georgetown, is the 6th top-selling minivan. Sales in 2002 were 80,915.
- ◆ The Excursion, Ford's largest sport-utility vehicle, is produced in Louisville. Total sold in 2002 was 29,042.
- ◆ The 2002 *J.D. Power APEAL (Automotive Performance, Execution and Layout)* study named the Toyota Avalon "Vehicle Category Winner" for 2002.
- ◆ The Toyota Camry has been a *Consumers Digest* "Best Buy" for six out of the last seven years.
- ◆ The Toyota Georgetown Plant has earned eight *J.D. Power and Associates Plant Quality Awards*: four Gold (1990, 1993, 1994, 2000), two Silver (1991, 2001) two Bronze (1992, 1997) and one Engine Plant Quality Award (1995).
- ◆ Kentucky's automotive industry gross state product for 2001 was over \$10.2 billion.

Top Five Motor Vehicle Producing States

**State Motor Vehicle Production as a Percentage of Gross State Product and Motor Vehicle Gross State Product, 2001
(Current Dollars in Millions)**

Percent of Gross State Product		State	Motor Vehicle Gross State Product	
Rank	Percent		Rank	GSP 2001
	1.09%	United States		\$111,431
1	8.53%	Kentucky	4	\$ 10,255
2	8.31%	Michigan	1	\$ 26,622
3	6.01%	Indiana	3	\$ 11,415
4	3.91%	Ohio	2	\$ 14,607
5	3.04%	Missouri	5	\$ 5,509

Source: Derived from the United States Department of Commerce, Bureau of Economic Analysis, Regional Accounts, Gross State Product Data, 2001.

- ◆ According to a University of Michigan study entitled, *Contribution of the Automotive Industry to the U.S. Economy*, Kentucky has the nation's 3rd highest level of auto industry related employment (concentration) in the United States. Approximately 5.7 percent of Kentucky's workforce is employed (direct and indirect) in an automotive related industry.

Toyota's Power Train Plant in Georgetown, KY was ranked #1 in North America for productivity by the Harbour Report.

Rank by 2002 U.S. Car Production

State	Production
Michigan	1,793,177
Ohio	989,509
Illinois	609,211
Kentucky	422,798
Tennessee	380,902
Georgia	244,294
California	205,306
Kansas	159,056
Indiana	102,813
Delaware	98,899

Rank by 2002 U.S. Truck Production

State	Production
Missouri	1,274,151
Michigan	1,125,611
Ohio	847,787
Kentucky	791,870
Indiana	468,817
New Jersey	309,314
Tennessee	262,244
Wisconsin	257,756
Georgia	238,609
Virginia	228,843

Rank by Total U.S. Light Vehicle Production

State	Production
Michigan	2,918,788
Ohio	1,837,296
Missouri	1,274,151
Kentucky	1,214,668
Tennessee	643,146
Illinois	632,081
Indiana	571,630
Georgia	482,903
California	369,856
New Jersey	309,314



2002 Camry, made in Georgetown, KY

Kentucky Automotive Production Jobs

2002 Employment	
Motor Vehicles & Passenger Car Bodies	20,244
Motor Vehicle Parts & Accessories	16,832
Truck & Bus Bodies	1,741
Truck Trailers	682
Total	39,499

The Toyota Camry, made in Georgetown, KY, has been named the #1 best selling car in America five out of the past six years.

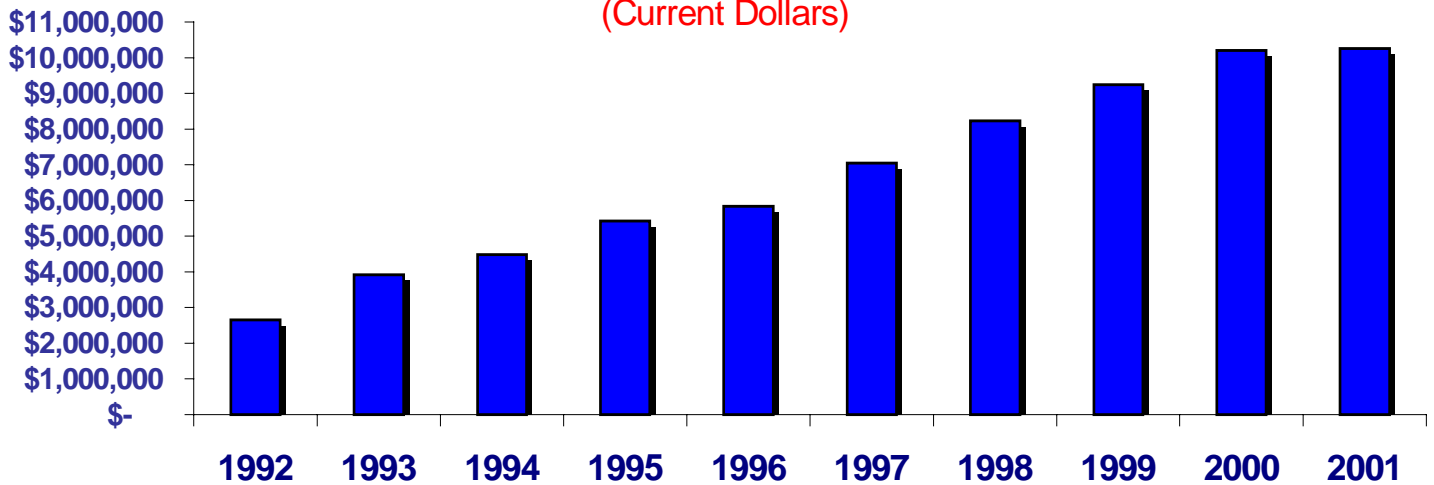


2002 General Motors Corvette,
made in Bowling Green, KY

Total 2002 North American Light Vehicle Production

Area	Production
Michigan	2,918,788
Canada	2,598,656
Mexico	1,837,296
Ohio	1,769,908
Missouri	1,274,151
Kentucky	1,214,668
Kansas	677,193
Tennessee	643,146
Illinois	632,081
Indiana	571,630

Kentucky's Motor Vehicle Production Gross State Product (Current Dollars)



Source: U.S. Bureau of Economic Analysis

2002 Top Selling Cars and Light Trucks in the United States

Model	Sales
Ford F-series <small>Made in KY</small>	813,701
Chevrolet Silverado	652,646
Toyota Camry <small>Made in KY</small>	434,145
Ford Explorer <small>Made in KY</small>	433,847
Honda Accord	398,980



2002 Ford Explorer SportTrac,
made in Louisville, KY



Automotive Assembly Plants in Kentucky

Ford Motor Company Assembly Plant

2000 Fern Valley Rd.

Louisville, KY 40213-3502

Employment: 3,580

Established in 1955

Current Platforms: Ford Explorer, Ford Explorer Sport, Ford Explorer SportTrac and Mercury Mountaineer

Ford Motor Company Truck Assembly Plant

3001 Chamberlain Lane

Louisville, KY 40241-1985

Employment: 6,000

Established in 1969

Current Platforms: Ford F-series Super Duty and Ford Excursion

General Motors Corporation

MCG-NAO Division

600 Corvette Drive

Bowling Green, KY 42101-9109

Employment: 1,100

Established in 1980

Current Platforms: Chevrolet Corvette, Cadillac XLR (Summer 2003)

Toyota Motor Manufacturing Kentucky

1001 Cherry Blossom Way

Georgetown, KY 40324-9564

Employment: 7,800

Established: 1988

Current Platforms: Toyota Camry, Toyota Avalon, Toyota Solara (Summer 2003)

Kentucky's Largest Automotive Parts and Accessories Manufacturers More Than 400 Employees Reported

Facility Name	Subsidiary/Division of	Product Description	Employment
AK Steel Corp		Flat rolled carbon steel	1,400
Continental Tire North America Inc		Radial tires	1,300
AMBRAKE Corp		Automotive disc & drum brakes	1,005
ThyssenKrupp Budd	Stamping & Frame Div	Automobile parts stamping	935
Dana Corporation		Pick up truck/SUB frames	900
Hitachi Automotive Products USA	Div Hitachi America Ltd	Automobile electric & electronic components	820
Tokico (USA) Inc	Div Tokico Ltd	Automobile shock absorbers, struts, brake systems & air compressors	779
Dana Corporation		Automobile frames	700
Toyotetsu America Inc	Sub Toyoda Iron Works Co Ltd	Structural automotive components & stampings	655
Alcoa Automotive Casting Inc	Div Alcoa Inc	Aluminum foundries, castings/forgings, auto components	650
Gibbs Die Casting Corp	Div George Koch Sons LLC	Aluminum & magnesium die castings	650
Grupo Antolin-Kentucky		Foam headliners for automobiles	645
Lear Corp		Automobile & van seats	607
Rayloc	Sub Genuine Parts Co	Remanufacture starters, alternators, brakes, caliper, wiper motors	604
A P Technoglass Co Inc		Automobile glass	589
Johnson Controls Inc	Automotive Seating Div	Automobile & truck seat frames	579
CTA Acoustics Inc		Organic fiber padding, industrial automotive insulation & acoustical materials	558
Dana Corporation	Axle & Brake Div	Heavy duty truck axles & brakes	550
Montaplast of North America	Sub Montaplast GmbH	Automotive plastic products	550
AMAK Brake LLC		Vehicle brake systems	540
Guardian Automotive	Div Guardian Industries Corp	Plastic exterior trim	536
Rohm & Haas Co		Acrylic emulsions, PVC modifiers, resins & molding powders	520
Topy Corp		Automobile wheels	504
Trim Masters Inc		Automotive seat covers	502
Cooper Standard Automotive	Div Cooper Tire & Rubber Co	Molded & extruded rubber products, reinforced rubber hoses & automotive parts, fuel delivery systems	500
Holley Performance Products		Automotive, marine parts & accessories: carburetors, fuel injection & transmission modulators	500
Sumitomo Electric Wiring Systems		Automotive electrical wiring components	500
TG Kentucky LLC		Rubber molded & plastic interior automobile parts	500
American Synthetic Rubber Co., LLC	Div Michelin North America	Reprocessed & synthetic rubber; liquid polymers	485
Aisin Automotive Casting LLC	Sub Aisin Seiki Co Ltd	Automotive aluminum die cast components	480
Mubea Inc	Sub Muhr Und Bender	Automotive springs & spring hose clamps	460
Brake Parts Inc	Div Dana Brake Parts Inc	Automobile & truck disc brakes	450
Federal-Mogul Friction Products	Sub Federal-Mogul Corp	Brake shoes & disc pads	450
Jideco of Bardstown Inc	Div Jidosha Denki Kogyo Co	Windshield wiper, power window & cooling fan motors; cruise control devices	450

Facility Name	Subsidiary/Division of	Product Description	Employment
United L-N Glass Inc		Automobile windshield & side and back window glass	450
Dana Corporation	Spicer Light Vehicle Axle Div	Assemble light truck axles	424
Johnson Controls Inc		Automobile seat assembling	415
Sachs Automotive of America		Automobile suspension components & struts	412
J L French Automotives Castings Corp		Aluminum die cast automotive parts	409
CMC/CLA	Div Central Motor Wheel LLC	Automotive wheels	400
Derby Industries Inc		Contract manufacturing, assembly, global logistics, supply chain management, retail packaging, corporate office	400
Dura Automotive of Fulton	Div Dura Automotive Systems	Automobile window trim	400
Johnson Controls Inc	FoaMech Plt	Automotive foam seating	400
Ohi Automotive of America		Automotive parts & metal stampings	400
Tower Automotive Inc		Metal & automotive stampings	400

Revised July 2003