

Report} Kentucky Top 25 Manufacturers/Supportive Service Firms

Based on Combined Total Full-Time Employment

<i>Company</i>	<i>Total Kentucky Full-Time Employment</i>
1. United Parcel Service Inc	12,635
2. Toyota Motor Corp	10,742
3. Humana Inc	10,725
4. Ford Motor Co	5,378
5. Amazon.com	5,362
6. General Electric Co	4,948
7. FMR LLC	3,900
8. Berkshire Hathaway Inc	3,334
9. Xerox Corporation	3,284
10. Delta Air Lines Inc	2,700
11. J&F Participações S/A	2,700
12. Lexmark International Inc	2,700
13. Citigroup	2,573
14. R R Donnelley	1,944
15. Johnson Controls Inc	1,934
16. Akebono Brake Industry Co Ltd	1,888
17. Itochu Corp	1,831
18. Lockheed Martin	1,705
19. Tyson Foods Inc	1,626
20. Dana Holding Corp	1,580
21. Emerson Electric Company	1,568
22. Marfrig Alimentos SA	1,532
23. Hitachi Ltd	1,529
24. Wal-Mart Stores Inc	1,508
25. Dart Container Corp	1,425



Company

United Parcel Service Inc

55 Glenlake Pkwy., NE
Atlanta, GA 30328

Total Kentucky Full-Time Employment: 12,635

	Product(s)	FT Employment	Year Reported
* UPS Worldport II Grade Lane Campus Bldgs Louisville, KY 40213-2618	Automated sorting facility, worldwide air hub, airline operations center, flight simulator training, aircraft maintenance	4,467	2011
* UPS Supply Chain Solutions Outer Loop Campus Bldgs Louisville, KY 40219	Warehouse/distribution for third party logistics services to the health care industry	2,482	2011
* UPS 1400 N Hurstbourne Pkwy Louisville, KY 40223-4017	Airline offices	793	2011
* UPS 8100 Commerce Drive Louisville, KY 40219	Small package distribution	705	2011
* UPS Custom House Brokerage 1930 Bishop Lane, Suite 200 Louisville, KY 40218-1938	Shipping, customs brokerage	568	2011
* UPS 1800 Mercer Rd Lexington, KY 40511	Small package distribution	549	2011
* UPS 825 Lotus Avenue Louisville, KY 40213	Flight operations administration	544	2011
* UPS 6406 Grade Lane Louisville, KY 40213-2667	Cartage freight distribution center	408	2011
* UPS 8203 National Turnpike Louisville, KY 40214	Air cargo, administrative office	309	2011
* UPS Bluegrass Parkway Campus Louisville, KY	Small package distribution	249	2011
* UPS 213 / 249 Blue Sky Parkway Lexington, KY 40509	Small package distribution	241	2011
* UPS 10101 Linn Station Rd Louisville, KY 40223	Information technology support	158	2011
* UPS Supply Chain Solutions 800 North Black Branch Rd Elizabethtown, KY 42701	Third party distribution	109	2011
* UPS 150 Turner Court Bowling Green, KY 42101	Small package distribution	95	2011
* UPS Old Benton Road Paducah, KY	Small package distribution	93	2011
* UPS 6716 Grade Lane Louisville, KY 40213	Technology lab	82	2011
* UPS 2002 Papa Johns Blvd Louisville, KY 40299	Third party distribution	79	2011

Note: † denotes that employment figure includes aggregate employment for multiple facilities; * denotes facility is directly owned by company

Company

* UPS 7875 Foundation Drive Elsmere, KY 41018	Small package distribution	60	2011
* UPS Supply Chain Solutions Inc 420 International Blvd Suite 300 Brooks, KY 40109	Distribution center	60	2011
* UPS 2801 Warehouse Road Owensboro, KY 42301	Small package distribution	58	2011
* UPS 12300 Kevin Avenue Ashland, KY 41101	Small package distribution	45	2011
* UPS Supply Chain Solutions Aviation Blvd Campus Bldgs Hebron, KY 41048	Logistics - distribution	44	2011
* UPS 100 Pleasant Drive Campbellsville, KY 42718	Small package distribution	43	2011
* UPS 1042 S Laurel Road London, KY 40741	Small package distribution	39	2011
* UPS 6714 Grade Lane Louisville, KY 40213	Wheel and brake shop	34	2011
* UPS 125 Reed Court Stanton, KY 40380	Small package distribution	28	2011
* UPS 719 Island Creek Road Pikeville, KY 41501	Small package distribution	28	2011
* UPS 77 Merritt Lane Prestonsburg, KY 41653	Small package distribution	28	2011
* UPS 700 Parker Drive Maysville, KY 41056	Small package distribution	27	2011
* UPS Hopkinsville Center 118 Faultless Road Hopkinsville, KY 42240	Small package distribution	26	2011
* UPS 4725 Hanson Road Madisonville, KY 42431	Small package distribution	24	2010
* UPS 1901 Tiger's Way Somerset, KY 42501	Small package distribution	24	2011
* UPS 655 Greenwood Lane Bowling Green, KY 42104	Small package distribution	23	2011
* UPS 984 Dawahare Drive Hazard, KY 41701	Small package distribution	22	2011
* UPS Crittenden Drive Campus Louisville, KY 40209	Warehouse	21	2011

Note: † denotes that employment figure includes aggregate employment for multiple facilities; * denotes facility is directly owned by company

Company

* UPS 1075 Lebanon Rd Danville, KY 40422	Small package distribution	21	2011
* UPS 2295 S Hwy 119 Baxter, KY 40806	Small package distribution	16	2011
* UPS 355 Omicron Court Shepherdsville, KY 40165	Small package distribution	13	2011
* UPS 7260 Highway 114 Prestonsburg, KY 41653	Small package distribution	11	2011
* UPS 11900 Westport Road Louisville, KY 40245	Third party distribution	4	2011
* UPS Supply Chain Solutions 2055 Global Way Hebron, KY 41048	Third party distribution	3	2011
* UPS 7200 Global Drive Louisville, KY 40258	Third party distribution	1	2011
* UPS 154 Trade Street Lexington, KY 40511	Small package distribution	1	2011

Toyota Motor Corp

Total Kentucky Full-Time Employment: 10,742

1, Toyota-cho
Toyota, Aichi 471-8571,
Japan

	Product(s)	FT Employment	Year Reported
* Toyota Motor Manufacturing Kentucky 1001 Cherry Blossom Way Georgetown, KY 40324-9564	Automobiles-Avalon, Camry, Camry-hybrid, Venza. Engines, axles, steering components, blocks/cylinder heads/crankshafts, dies and North American Production Support Center (NAPSC) Training Facility.	7,900	2011
* Toyota Motor Engineering and Manufacturing No 25 Atlantic Ave Erlanger, KY 41018-3151	Corporate headquarters	1,300	2011
* CMWA 125 Wheat Dr Paris, KY 40361-2502	Automotive wheels; steel and aluminum	450	2012
* Toyota North American Parts Center Kentucky 3675 North Bend Road Hebron, KY 41048	Parts warehouse/distribution center/hub	406	2011
* Toyota Boshoku America 1360 Dolwick, Suite 125 Erlanger, KY 41018	Corporate headquarters	316	2011
* Toyota Logistic Services 701 Cherry Blossom Way Georgetown, KY 40324	Vehicle preparation & distribution from plant to dealers. Install add-on accessories per customer request	149	2011
* ProLift Industrial Equipment Co 12001 Plantside Dr Louisville, KY 40299-6306	Fork lift repair	125	2011
* Toyota Boshoku Kentucky LLC 200 Francis Marion Drive Lebanon, KY 40033	Automotive interior parts manufacturing-headliners, silencer material	96	2011

Note: † denotes that employment figure includes aggregate employment for multiple facilities; * denotes facility is directly owned by company

Company

Humana Inc

P O Box 1438
Louisville, KY 40202

Total Kentucky Full-Time Employment: 10,725

	Product(s)	FT Employment	Year Reported
* Humana Inc 101 East Main Louisville, KY 40202	Back office service calls, claims, enrollment, and IT roles.	3,900	2011
* Humana Inc 500 West Main Street Louisville, KY 40202	Back office, sales, sales support, and IT roles; headquarters.	1,912	2011
* Humana Inc Waterfront Plaza B1788 321 W Main St Louisville, KY 40202-4283	Administrative office	1,848	2011
* Humana Inc National City Tower B1557 101 S 5th St #2900 Louisville, KY 40202-3157	Administrative, back office	1,000	2011
* Humana 12501 Lakefront Place Louisville, KY	Back office service calls, claims, enrollment and IT rolls	550	2011
* Humana Inc Clocktower B1332 123 E Main St Louisville, KY 40202-2371	Administrative & IT operations	420	2011
* Humana Inc 515 West Market St Louisville, KY 40202	Administrative, back office	347	2011
* Humana Inc 1951 Bishop Lane Louisville, KY 40218	Back office, sales, sales support, and IT roles, call center	257	2011
* Humana Inc Data Center 3 5200 Southpoint Drive Louisville, KY 40229	Administrative, back office, data center	147	2011
* Humana Inc Humana Unity Building B1455 516 W Main St Louisville, KY 40202-3913	Administrative office	125	2011
* Humana Inc 4607 Allmond Ave Louisville, KY 40213	Administrative, print shop	79	2011
* Humana Inc 300 West Vine Street Lexington, KY 40507	Administrative	63	2011
* Humana Inc 315 South Broadway Lexington, KY 40507	Marketing-administrative office	30	2011
* Humana Inc HAC Hangar Bldg Lou Intn'l Airport B1238 1180 Standiford Ct Louisville, KY 40213-2019	Air operations	24	2011
* Humana Inc Waterside Parking Garage B1446 201 N Brook St Louisville, KY 40202	Mail operations, administration	14	2011

Note: † denotes that employment figure includes aggregate employment for multiple facilities; * denotes facility is directly owned by company

Company

* Humana Inc Simpsonville Business Center B01720 145 Citizens Blvd Simpsonville, KY 40067	Administration & IT operations	9	2011
---	--------------------------------	---	------

Ford Motor Co

Total Kentucky Full-Time Employment: 5,378

PO Box 1899
Dearborn, MI 48121-1899

	Product(s)	FT Employment	Year Reported
* Ford Motor Co 3001 Chamberlain Ln Louisville, KY 40241-1985	Production of super duty pick-up trucks (F-250 through F-550), Ford Expedition, Lincoln Navigator	3,978	2011
* Ford Motor Co 2000 Fern Valley Rd Louisville, KY 40213-3502	Ford Escape	1,400	2011

Amazon.com

Total Kentucky Full-Time Employment: 5,362

1200 12th Avenue South
Suite 1200
Seattle, WA 98144

	Product(s)	FT Employment	Year Reported
* Zappos Fulfillment Centers Inc 376 Zappos.Com Blvd Shepherdsville, KY 40165	Fulfillment center; footwear, handbags, apparel and accessories	1,735	2011
* Amazon.com 1850 Mercer Rd Lexington, KY 45011-1013	Fulfillment center. Receive items available on the website into inventory and ship the customer orders.	1,200	2011
* Amazon.com 1050 S Columbia Ave Campbellsville, KY 42718-2454	Fulfillment center. Receive items available on the website into inventory and ship the customer orders from this facility.	885	2011
* Zappos Fulfillment Centers Inc 271 Omega Parkway, Suite 104 Shepherdsville, KY 40165	Fulfillment of online orders	505	2011
* Amazon.com 3680 Langley Drive Suite 100 Hebron, KY 41048	Wholesale distribution center	500	2011
* CVG1 - Amazon.com.kydc.LLC 1155 Worldwide Blvd Hebron, KY 41048	Distribution center	430	2011
* CVG2 - Amazon.com.kydc.LLC 1600 Worldwide Blvd. Hebron, KY 41048	Wholesale distribution	107	2011

General Electric Co

Total Kentucky Full-Time Employment: 4,948

3135 Easton Tpk
Fairfield, CT 06431-0001

	Product(s)	FT Employment	Year Reported
* GE Consumer & Industrial Appliance Park 4000 Buechel Bank Road Louisville, KY 40225	Manufacturing major household appliances: dryers, washers, refrigerators, dishwashers & heat pump water heaters	3,550	2011
* GE Aircraft Engine Div 3050 Nebo Rd Madisonville, KY 42431-8848	Aircraft engines, turbines, blades & vanes	607	2010

Note: † denotes that employment figure includes aggregate employment for multiple facilities; * denotes facility is directly owned by company

Company

* GE Appliance & Lighting 307 N Hurstbourne Lane Louisville, KY 40222-5141	Inbound & outbound call center, distribution, IT and administration	350	2011
* GE Somerset Glass Plant 116 W University Dr Somerset, KY 42503-2480	Pressed glassware (headlights)	155	2010
* GE Aviation 1800 Donaldson Highway Erlanger, KY 41018-3111	Distribution of aircraft engine parts	135	2011
* GE Lighting LLC 1801 Edison Dr Lexington, KY 40503-1359	Automotive sealed beam headlights & specialty lamps	131	2011
* GE On Wing Support Div 3000 Earhart Ct. Ste. 100 Hebron, KY 41048-8296	Aircraft engine maintenance and repair to any location worldwide 24 hours a day, 365 days a year.	20	2011

FMR LLC

82 Devonshire St
Boston, MA 02109

Total Kentucky Full-Time Employment: 3,900

	Product(s)	FT Employment	Year Reported
* Fidelity Investments 100 Crosby Parkway, KP2L Covington Campus Covington, KY 41015	Financial services - Covington Regional Center campus features businesses that support Fidelity's core mutual fund, brokerage, and retirement operations.	3,900	2010

Berkshire Hathaway Inc

1440 Kiewit Plaza
Omaha, NE 68131

Total Kentucky Full-Time Employment: 3,334

	Product(s)	FT Employment	Year Reported
* Fruit of the Loom 1 Fruit of the Loom Drive Bowling Green, KY 42103	Headquarters & distribution center	1,239	2012
* Fruit of the Loom Highway 127 Jamestown, KY 42629	Fabric for underwear & sportswear	613	2011
* McLane Cumberland 1040 Baker Ln Nicholasville, KY 40356	Food distribution center	423	2011
* Fruit of the Loom 675 Hennessy Way Bowling Green, KY 42101	Administrative office	400	2012
* McLane Foodservice 1985 International Way Hebron, KY 41048	Food/paper product distribution	264	2011
* Nationwide Uniform Corp 235 Shepherdsville Rd Hodgenville, KY 42748-9468	Security, police & postal uniforms	245	2011
* Campbell Hausfeld 350 Embry St Leitchfield, KY 42754-1726	Air compressors, OEM pressure vessels, air tools, and accessories	150	2011

Note: † denotes that employment figure includes aggregate employment for multiple facilities; * denotes facility is directly owned by company

Company

Xerox Corporation

45 Glover Avenue
Norwalk, CT 06850

Total Kentucky Full-Time Employment: 3,284

	Product(s)	FT Employment	Year Reported
* ACS a Xerox Company 2432 Fortune Drive Lexington, KY 40509	Provide mailroom, scanning, data capture, quality control, clerical support, data entry, customer care (backoffice support, dispatch, and customer service).	1,100	2011
* Xerox 101 Yorkshire Blvd Lexington, KY 40509	Provide mailroom, scanning, data capture, quality control, clerical support, and data entry. CORE tools software development support. Also provide customer service and technical support for third party clients.	800	2011
* ACS a Xerox Company 1084 South Laurel Rd London, KY 40744	Provide data entry, clerical, scanning, and tracking services.	615	2011
* ACS a Xerox Company 55 ACS Blvd Pikeville, KY 41501	Customer Interaction Center (CIC)	350	2011
* ACS a Xerox Company 1733 Harrodsburg Rd Lexington, KY 40504-3617	Provide software development and sales support; inbound mailroom, imaging and data capture.	150	2011
* ACS a Xerox Company 2025 Leestown Road Suite J Lexington, KY 40511	Data capture, mailroom, and customer care services.	100	2011
* ACS a Xerox Company 699 S Keeneland Drive Richmond, KY 40475-3487	Provide business processing solutions.	74	2011
* ACS a Xerox Company 2828 Highway 11 S Beattyville, KY 41311	Provide scanning, clerical support, and data entry of claims processing.	60	2011
* ACS a Xerox Company North Hwy 90 - Cumberland Dr Monticello, KY 42633	Provide business processing solutions.	35	2011

Delta Air Lines Inc

PO Box 20706
Atlanta, GA 30320

Total Kentucky Full-Time Employment: 2,700

	Product(s)	FT Employment	Year Reported
* Comair 82 Comair Blvd Erlanger, KY 41018	Air terminal, maintenance, training, office facility	2,700	2011

J&F Participações S/A

Brigadeiro Faria Lima 2.391
2º Andar - Cj. 22 Sala 01
Sao Paulo, Sao Paulo 01452-000,
Brazil

Total Kentucky Full-Time Employment: 2,700

	Product(s)	FT Employment	Year Reported
* JBS 1200 Story Ave Louisville, KY 40206-1732	Pork processing	1,350	2011
* Pilgrim's Pride Corporation 2653 State Route 1241 Hickory, KY 42051-9502	Poultry processing & packing	1,350	2011

Note: † denotes that employment figure includes aggregate employment for multiple facilities; * denotes facility is directly owned by company

Company

Lexmark International Inc

740 W New Circle Rd
Lexington, KY 40550-0001

Total Kentucky Full-Time Employment: 2,700

	Product(s)	FT Employment	Year Reported
* Lexmark International Inc 740 W New Circle Rd Lexington, KY 40550-0001	Development, marketing and sales of printers and related supplies and software. Also, corporate headquarters.	2,700	2011

Citigroup

399 Park Avenue
New York, NY 10043

Total Kentucky Full-Time Employment: 2,573

	Product(s)	FT Employment	Year Reported
* Citicorp Credit Services 4600 Houston Road Florence, KY 41042	Financial services customer service center	1,934	2011
* Citicorp Credit Services Inc USA Louisville, KY	Customer service call center and collections	424	2011
* Southern Graphic Systems 7435 Empire Dr Florence, KY 41042-2923	Color separation, packaging artwork production, prepress, image carrier manufacturing	155	2011
* Southern Graphic Systems Inc 626 W Main Street Suite 500 Louisville, KY 40202	Headquarters. Offset films, flexographic plate & gravure printing cylinders.	60	2011

R R Donnelley

111 S Wacker Dr
Chicago, IL 60606-4301

Total Kentucky Full-Time Employment: 1,944

	Product(s)	FT Employment	Year Reported
* R R Donnelley 120 Donnelley Dr Glasgow, KY 42141-1060	Offset printing, computer typesetting, saddle stitch & perfect binding	800	2011
* R R Donnelley 3201 Lebanon Rd Danville, KY 40422-9604	Print, bind and ship/mail magazines, catalogs and inserts for major publishers.	705	2011
* RR Donnelley- Nielsen Plant 7405 Industrial Rd Florence, KY 41042-2913	Saddle stitch binding, commercial lithographic, offset & sheet fed printing	329	2011
* RR Donnelley 108 Summer Court Georgetown, KY 40324	Supply chain management headquarters, distribution center	110	2010

Johnson Controls Inc

PO Box 591
Milwaukee, WI 53201-0591

Total Kentucky Full-Time Employment: 1,934

	Product(s)	FT Employment	Year Reported
* Johnson Controls Inc 824 Lemons Mill Rd Georgetown, KY 40324-9302	Automotive seats and interior components. Foam pads for automotive industry. Pads include seating, armrests, and headrests.	506	2011
* JCIM LLC 7111 Tradeport Road Louisville, KY 40258-1882	Manufactures and assembles injection molded plastic automotive parts	489	2011

Note: † denotes that employment figure includes aggregate employment for multiple facilities; * denotes facility is directly owned by company

Company

* JCIM LLC 8161 National Turnpike Louisville, KY 40214	Plastic components	352	2011
* Johnson Controls Inc 1400 Isaac Shelby Dr Shelbyville, KY 40065-9173	Automobile seat assembling	220	2011
* Johnson Controls 9410 Bunsen Pkwy Suite 100 Louisville, KY 40220-4201	Installation & service branch that sells, installs, & services HVAC, fire & security controls & equipment. Electronic repair center that repairs HVAC, fire & security controls	150	2011
* Johnson Controls Inc 8040 Bluegrass Dr Florence, KY 41042-2987	Dry battery components, plastic battery containers & covers	97	2011
* Trim Masters Inc 401 Enterprise Dr Nicholasville, KY 40356-2294	Manufacturing car seats and frame assemblies for Toyota and Johnson Controls	89	2011
* Johnson Controls Inc 280 Mutual Ave Winchester, KY 40391-1536	Automotive seating service center	31	2011

Akebono Brake Industry Co Ltd

5-4-71, Higashi
Hanyu, Saitama 348-0052,
Japan

Total Kentucky Full-Time Employment: 1,888

	Product(s)	FT Employment	Year Reported
* Akebono Brake - Elizabethtown Plant 300 Ring Rd Elizabethtown, KY 42701-9315	Automotive disc & drum brakes and brake components	1,010	2011
* Akebono Brake Glasgow 1765 Cleveland Ave Glasgow, KY 42141-1057	Vehicle brake systems	697	2011
* Akebono Brake Corporation 310 Ring Road Elizabethtown, KY 42701	North American headquarters	181	2011

Itochu Corp

5-1, Kita-Aoyama 2-chome, Minato-ku
Tokyo, 107-8077,
Japan

Total Kentucky Full-Time Employment: 1,831

	Product(s)	FT Employment	Year Reported
* Logan Aluminum Inc 6920 Lewisburg Road Russellville, KY 42276	Aluminum rolled sheet stock	1,000	2011
* Akebono Brake Glasgow 1765 Cleveland Ave Glasgow, KY 42141-1057	Vehicle brake systems	697	2011
* Denyo Manufacturing Corp 1450 Minor Rd Danville, KY 40422-9653	Diesel driven generators	101	2011
* Tri-Arrows Aluminum Inc 9960 Corporate Campus Dr Suite 3000 Louisville, KY 40223-4057	Aluminum rolled sheet products for can manufacturing industry; corporate office	33	2011

Note: † denotes that employment figure includes aggregate employment for multiple facilities; * denotes facility is directly owned by company

Company

Lockheed Martin

6801 Rockledge Dr
Bethesda, MD 20817-1877

Total Kentucky Full-Time Employment: 1,705

	Product(s)	FT Employment	Year Reported
* Lockheed Martin 5749 Briar Hill Rd Lexington Campus Lexington, KY 40516-9723	Contractor logistics support-DOD contract	1,705	2011

Tyson Foods Inc

PO Box 2020
Springdale, AR 72765-2020

Total Kentucky Full-Time Employment: 1,626

	Product(s)	FT Employment	Year Reported
* Tyson Foods Inc 14660 US Highway 41 S Robards, KY 42452-9793	Chicken slaughtering, processing & packaging, administrative offices	1,350	2011
* Cobb Vantress Inc 475 W Hwy 90 Monticello, KY 42633	Chicken breeder	250	2011
* Tyson Foods Feed Mill 1791 US Highway 41 N Sebree, KY 42455	Poultry feed manufacture and distribution.	26	2011

Dana Holding Corp

3939 Technology Dr
Maumee, OH 43537

Total Kentucky Full-Time Employment: 1,580

	Product(s)	FT Employment	Year Reported
* Dana Corporation 1491 Dana Dr Henderson, KY 42420-9601	Truck axles & brake components	370	2011
* Bendix Spicer Foundation Brake LLC 346 Central Avenue Bowling Green, KY 42101	Design, develop, manufacture & distribute products used in air brake systems for commercial vehicles	340	2011
* Dana Light Axle Manufacturing LLC 10000 Business Blvd Dry Ridge, KY 41035-7437	Assemble light truck axles	314	2011
* Dana Corporation 1320 W Main St Glasgow, KY 42141-1126	Machining plant of axle components for heavy duty truck axles	220	2011
* Dana Corporation 500 Techwood Drive Danville, KY 40422-9560	Diesel & gas engine gaskets	176	2011
* Dana Corporation 12720 Westport Rd # F Louisville, KY 40245-1900	Automotive drive shafts	160	2011

Emerson Electric Company

PO Box 4100
Saint Louis, MO 63136-8506

Total Kentucky Full-Time Employment: 1,568

	Product(s)	FT Employment	Year Reported
* Emerson Power Transmission 7120 New Buffington Rd. Florence, KY 41042	Distribution & warehousing, Headquarters for Emerson Power Transmission	340	2011

Note: † denotes that employment figure includes aggregate employment for multiple facilities; * denotes facility is directly owned by company

Company

* Power Transmission Solutions 1248 E 2nd St Maysville, KY 41056-1655	Drives, sprockets, gears, sheaves, bushings, couplings, gear boxes and gear reducers	317	2011
* Emerson Electric Co 150 Emerson Bypass Rd Russellville, KY 42276-9700	Electric motors	230	2011
* Sealmaster Bearings 101 Sealmaster Ln Morehead, KY 40351-9203	Ball & roller bearings	200	2011
* TopWorx Inc 3300 Fern Valley Rd Louisville, KY 40213	Valve & power line monitors, controls & proximity limit switches	166	2011
* Solus Industrial Innovations 7120 New Buffington Rd. Florence, KY 41042	Manufacture conveying products by extruding, molding and milling.	119	2010
* Maysville Bearing Operations 1118 Progress Way Maysville, KY 41056	Bearings	103	2011
* Kop-Flex Inc 7120 New Buffington Rd Florence, KY 41042	Manufactures high performance couplings	93	2011

Marfrig Alimentos SA

Total Kentucky Full-Time Employment: 1,532

Av. Chedid Jafet, 222 - Bloco A
1º andar - Vila Olímpia
São Paulo, São Paulo
Brazil

	Product(s)	FT Employment	Year Reported
* Equity Group - Kentucky Division LLC 2294 KY Hwy 90 W Albany, KY 42602-9328	Fresh & frozen poultry	1,430	2011
* Equity Group - Kentucky Division LLC 3150 Nashville Road Franklin, KY 42135	Poultry hatchery/feed mill	102	2011

Hitachi Ltd

Total Kentucky Full-Time Employment: 1,529

6-6, Marunouchi 1-chome, Chiyoda-ku
Tokyo, 100-8280,
Japan

	Product(s)	FT Employment	Year Reported
* Hitachi Automotive Systems Americas Inc 301 Mayde Road Berea, KY 40403-9777	Manufacture and assembly of brake and suspension systems. Processes include machining, plating, painting, welding, and assembly.	900	2011
* Hitachi Automotive Systems Americas Inc 955 Warwick Rd Harrodsburg, KY 40330-1067	Automobile electric & electronic components, lithium-ion battery pack production, warehouse and distribution center	629	2011
* Hitachi Automotive Systems Americas Inc 275 Morris Drive Harrodsburg, KY 40330	Warehouse and distribution center		2011

Note: † denotes that employment figure includes aggregate employment for multiple facilities; * denotes facility is directly owned by company

Company

Wal-Mart Stores Inc

702 SW Eighth St.
Bentonville, AR 72716

Total Kentucky Full-Time Employment: 1,508

	Product(s)	FT Employment	Year Reported
* Wal-Mart 3701 Russell Dych Memorial Highway London, KY 40741	Distribution center	862	2011
* Wal-Mart Distribution Center 6066 690 Crenshaw Blvd Hopkinsville, KY 42240	Distribution	646	2011

Dart Container Corp

500 Hogsback Rd
Mason, MI 48854-9547

Total Kentucky Full-Time Employment: 1,425

	Product(s)	FT Employment	Year Reported
* Dart Container Corp of Kentucky 975 S Dixie Hwy Horse Cave, KY 42749-1468	Disposable food service packaging solutions	1,285	2011
* Dart Polymers Inc 2400 Harbor Rd Owensboro, KY 42301-9268	Polystyrene pellets & EPS	140	2011

Note: † denotes that employment figure includes aggregate employment for multiple facilities; * denotes facility is directly owned by company